



Easymatrix 106 C/CS Commercial Diecutter.



Diecutter built for advanced commercial applications. **Easymatrix 106 C/CS.**

Heidelberg's commercial die cutting and embossing system for the 41" format – the GS Approved* Easymatrix 106 C/CS.

Die cutting solutions for professional converters & commercial printers with full Heidelberg support. With the Easymatrix 106 C/CS, process materials from 65# text to 78 pt. board and up to 4mm corrugated in the full 41" press format. At 7,700 sheets per hour, the Easymatrix is the perfect solution to grow your business with increased throughput and a wider application range.

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(*) GS approval stands for "Geprüfte Sicherheit" ("Approved/Checked Safety") and is the seal of approval for safe operation of any piece of equipment, bestowed by the German Association of Professional Printers (Berufsgenossenschaft Druck) after a careful evaluation. Stringent safety standards for operation and design have to be met to allow a product to carry this seal of approval.

We are more than machines.

E

Equipment

As the world's largest supplier to the folding carton market, Heidelberg backs up its leadership with a portfolio of innovative packaging solutions, from prepress and workflow, to 29", 40" and VLF sheetfed presses, to die cutting and folding carton gluing, and from entry-level to high-performance.

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S

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C

Consumables

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Heidelberg & Masterwork –
Successful Relationship Started

Features & Benefits.

Easymatrix 106 C/CS.

Cutting Speed.

7700  **SPH**

with non-stop operation in feeder and delivery.

Affordable way to expand your diecutting capabilities in format, speed, and efficiency.

Easy to learn, simple to use – thanks to touchscreen user interface.

Processes board up to

78 pt.

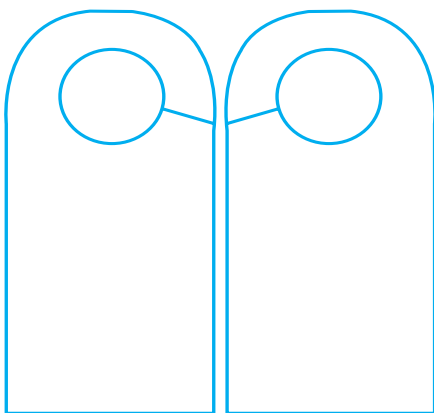
Format: 29.5" x 41.7"

106.

Compatible to all Speedmaster SM, CD, and CX 102 and XL 106 formats.

Explore **new product** opportunities.

Motorized cutting pressure adjustment. **Quick Lock** die-chase optionally available.



The perfect solution for

Advanced Commercial Applications.

Heidelberg's new equipment warranty

12 mo.

Short makeready times and straightforward operation deliver an unprecedented level of productivity. Learn more about the Easymatrix C/CS at

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Manage the whole production chain and keep value-added work

In-House.

Safe Operation.



Confirmed by GS approval.

Cutting versatility.

Processes materials as thin as

65#.



Heidelberg Service.

Complete support from the largest service coverage in the industry for parts, installation, training, & production.

Processes up to

4mm (0.16")

corrugated board
in full 41" format.

C/CS

Available with just cutting station (C) or with cutting and stripping stations (CS).



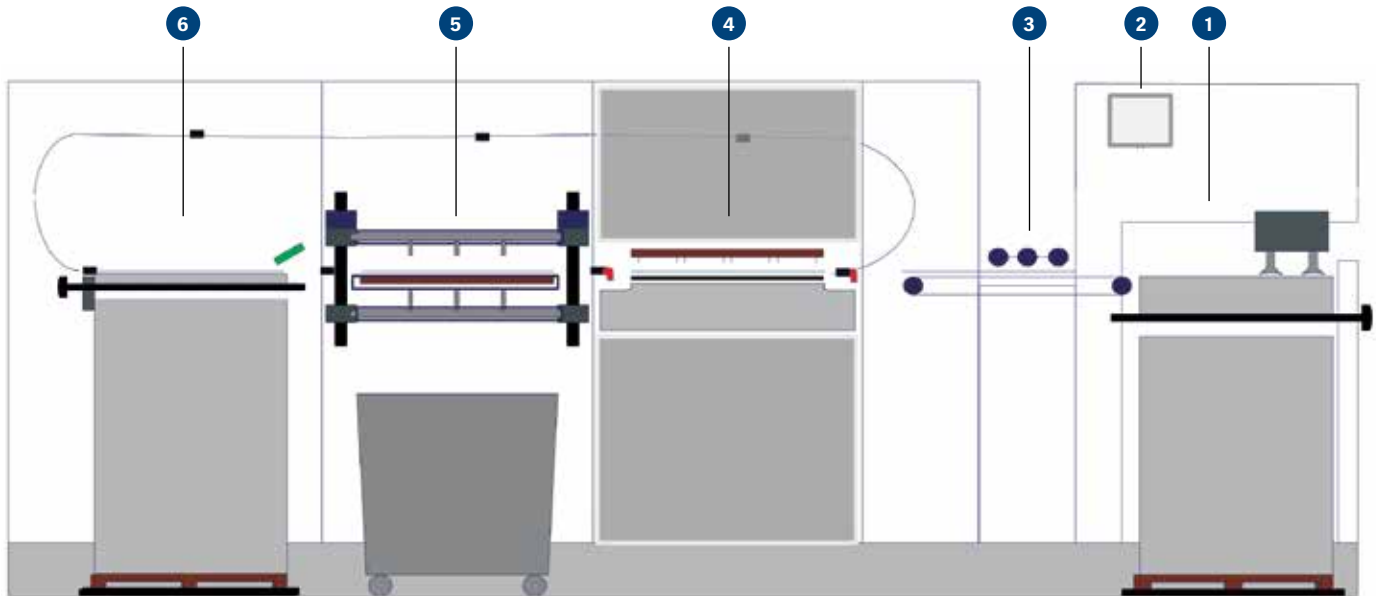
The machine is equipped with a manual non-stop feeder and a suction head with quick adjustment.



The feed table with eight transport belts and a hand wheel for central adjustment of rollers & brushes. Before arrival at the front-lays, the sheets are slowed down.



The Easymatrix works with a 4+1mm cutting plate system (4mm thick cutting plate plus 1mm thin cutting plate). An optional 5mm cutting plate is also available.



1 Feeder (see Page 8)

The suction head separates the sheets and transports them to the feed table. The Easymatrix feeder is capable of converting paper from approximately 65lbT up to 78pt. carton board and corrugated board with a maximum thickness of 4mm (0.16").

2 Touchscreen (see Page 18)

An intuitive and simple-to-use touchscreen makes the machine easy to use.

3 Feed Table (see Page 10)

The feed table is equipped with eight belts for stable and secure sheet transport. The feed table also features rollers and brushes to ensure the sheets stay flat and positively driven to the front lays. All belts can be laterally adjusted +/- 4mm (1/8"), which prevents a possible friction between sheet edge and belt edge. As the sheet approaches the front lays, it is slowed down to increase register accuracy.

4 Cutting Station (see Page 12)

The Cutting Station is the heart of the machine, where cutting, creasing and embossing are done. It has a maximum cutting pressure of 260t (286tn), and the adjustment of the pressure is motorized.

5 Stripping Station (see Page 14)

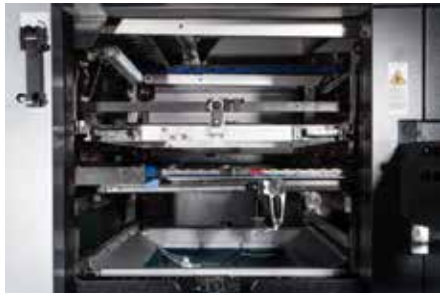
In the Stripping Station, the inner waste pieces are removed from the sheet and, depending on the layout, the side and rear trim can be removed as well.

6 Delivery (see Page 16)

The die-cut and stripped sheets are transported to the delivery which is center-line based. The delivery features a manual non-stop rake for continuous operation.

7 GS-Approved (see page 2)

After careful testing, the GS-seal ("Geprüfte Sicherheit" approved safety) confirms that the machine complies with German safety operational standards.



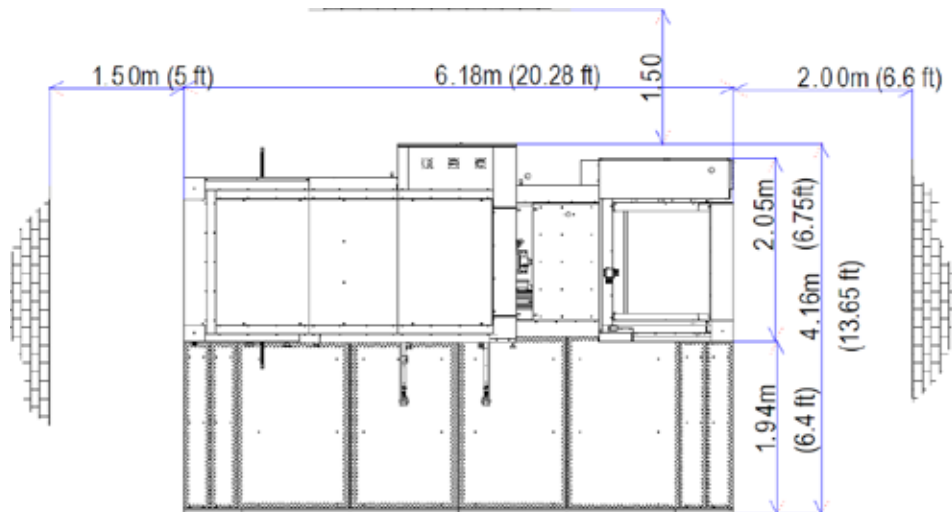
There are three frames integrated in the stripping station; one for the upper stripping tool, one for the central stripping board and one for the lower stripping pins.



The delivery is equipped with adjustable air bars and joggers to help create a neat pile.



The drive side view of the Easymatrix 106 CS.



Easymatrix 106 C/CS

Material

Paper (min.)	90 g/m ² (approx. 65 lb. Text)
Carton Board (max.)	2,000 g/m ² (approx. 78 pt.)
Corrugated Board (max.)	4.0 mm (0.157")

Performance

Sheet Size (min., standard)	360 x 400 mm (14.2 x 15.75")
(min., with optimal small format device)	300 x 350 mm (11.82 x 13.78")
(max., standard)	750 x 1,060 mm (29.52 x 41.7")
Cutting Pressure (max.)	2.6 MN/260 t (2.6 MN/286 tn)
Machine Speed (max.)	7,700 sph

Pile Height (incl. pallet)

Feeder Pile:	
w/o non-stop function (max. height)	1,200 mm (47.2")
with non-stop function (max. height)	900 mm (35.4")
with non-stop function (max. weight)	1,200 kg (2645 lbs.)
Delivery Pile:	
Height (max.)	1,000 mm (39.37")
Weight (max.)	1,350 kg (2970 lbs.)

Technical Details

Maximum Dimension of Cutting Die	758 x 1,076 mm (29.84 x 42.36")
Net Cutting Area	745 x 1,060 mm (29.33 x 41.73")
Gripper Edge Margin (13 mm wood in front of 1 st knife)	9–17 mm (0.36–0.66")
Weight of Machine	Approx. 17 t (18.73 tn)

Feeder.

Easymatrix 106 C/CS.

The suction head separates the sheets and transports them to the feed table. The Easymatrix feeder is capable of converting paper from 65lb Text up to 78 pt carton board and corrugated board with a maximum thickness of 4mm (0.16"). The optional small format device allows for processing sheets as small as 11.82 x 13.78" (300 x 350 mm).



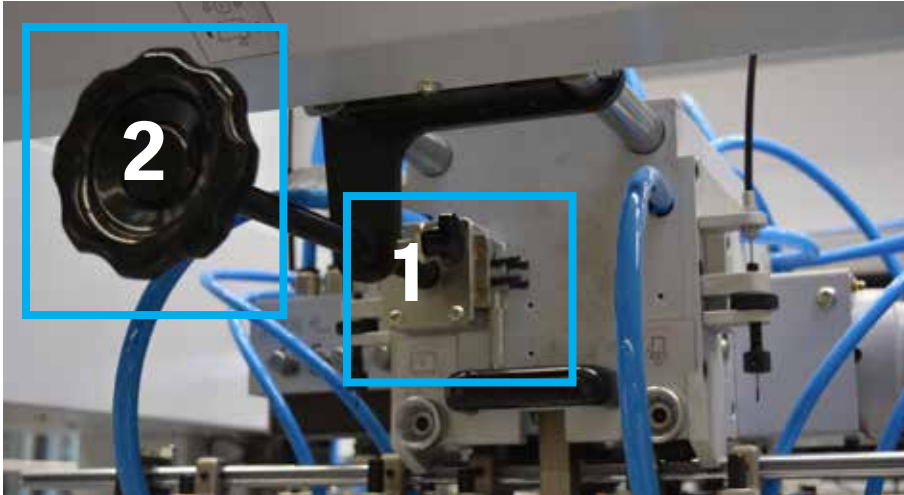
The machine is equipped with a manual non-stop feeder. By using the non-stop swords, a pile change can be done while the machine is in full production.

Non-stop swords in production.



For easy presets, the mounting of the suction head features a scale that facilitates the set-up according to sheet size. Additional scales supporting the operator are shown on page 19.

Scale for easy sheet size preset



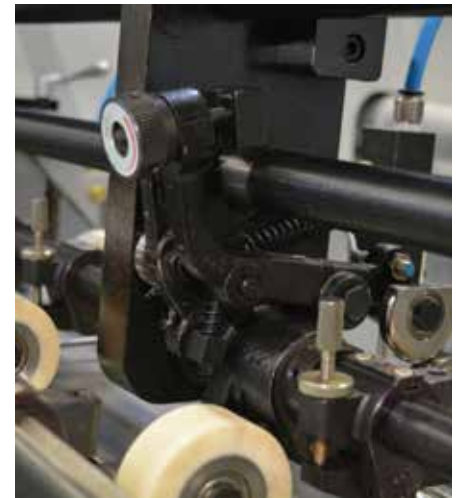
TOP LEFT • Size adjustment via suction head:

The sheet length adjustment is facilitated by a quick adjustment (#1) at the suction head. This allows a fast change from large to small sheet sizes and back. If required, a fine adjustment can be done via the hand wheel (#2).

BOTTOM LEFT • Motorized pallet pile

adjustment: The feeder pile tray is mounted on top of a fixed carrier plate. The feeder pile tray can be moved +/- 20mm (approx. 0.75") and is automatically centered when it reaches the floor.

BELOW • Double sheet detector: The electro-mechanical double sheet detector controls the sheet stream from the suctionhead onto the feed table.



Highlights of the Feeder:

- Non-stop feeder
- Fast format change at suction head
- Motorized feeder pile support plate
- Scales for easy pre-setting at suction head mounting
- Scales for easy pre-setting at front-end of pallet (color coded)
- Electro-mechanical double sheet detector
- Pallet size: max. 760 x 1,075 mm (29.92" x 42.3")
- To use the non-stop function at the feeder, an appropriate pallet is required; compatible 40" Heidelberg pallets are D-432 and D-159
- The machine is equipped with a ramp in front of the pile tray for easy pallet feeding
- The governor foot and the separating blowers are supplied with air from an onboard compressor
- Center-line based system



Largest service force in the industry:

Every Easymatrix is covered by full Heidelberg Service

- Over 350 Service Technicians in the US & Canada
- More than just simple repair
- Wherever you are, whatever your business needs

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Feed Table.

Easymatrix 106 C/CS.

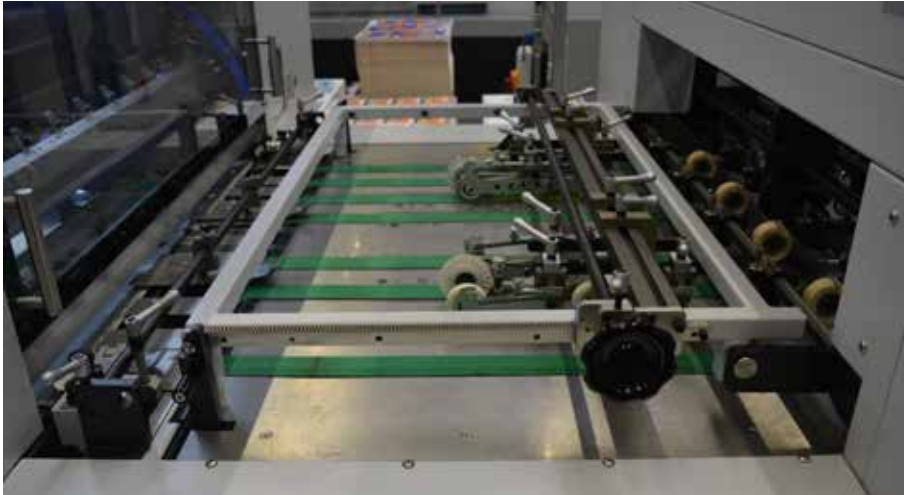
The feed table is equipped with eight belts for stable and secure sheet transport. The feed table also features rollers and brushes to ensure the sheets stay flat. The fast and tool-free changeover from pull side guide to push side guide allows the efficient processing/operation of corrugated board. All belts can be laterally adjusted +/- 4mm (1/8"), to prevent possible friction between the sheet edge and the belt edge.



TOP: Feed table with eight transport belts and hand wheel for central adjustment of rollers and brushes.

The sheet is aligned at the feed station with front and side lays. The active front lays can be individually selected in pairs (i.e. either the two outer ones, or the two inner ones). The active front lays can also be used for special surfaces e.g. black or transparent material. If required, the front lays can be adjusted at an angle.

Heidelberg welcomes the opportunity to test any material in one of our demo centers.



TOP LEFT • Feed table of the Easymatrix 106: Handwheel for central size adjustment of rollers and brushes.

BOTTOM LEFT & BELOW • Side lay configuration at the Easymatrix: The lateral sheet adjustment uses a mechanical side lay. The Easymatrix provides side lays on the operator side and one on the drive side. Either lay can easily be changed from pull to push operation without tools.

The Easymatrix features a sheet slow down device: by reducing the speed of the sheets before approaching the front lays, the registration accuracy is enhanced.



Highlights of the Feed Table:

- Feed table with eight transport belts
- Tool-less change-over of side guides from pull to push operation and back
- Central size adjustment for the rollers and brushes via a hand wheel reduces set-up times
- Sheet arrival timing can be adjusted via a hand wheel
- For better registration accuracy and higher repeatability, sheets are slowed down before being positioned via front and side lays
- Cover guide is adjustable in height
- A fold-out step enables better feed table accessibility
- Center-line based system

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Cutting Station.

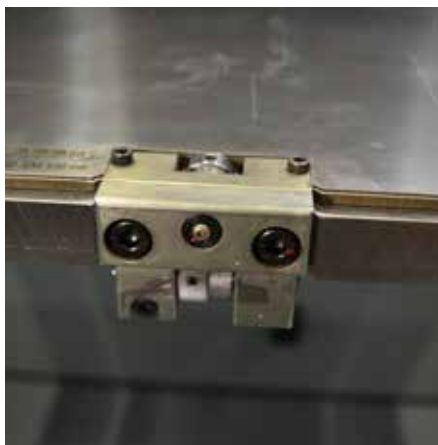
Easymatrix 106 C/CS.

The cutting station is the heart of the machine where cutting, creasing and embossing are done. It has a maximum cutting pressure of 286tn, and the adjustment of the pressure is motorized; the operator sets the pressure via the touch-screen. The Easymatrix also features a pneumatic chase lift, thus enabling faster makereadies.



The Easymatrix works with a 4+1mm cutting plate system (4mm thick cutting plate plus 1mm thin cutting plate). This is fixed on a supporting plate. A 5mm cutting plate is optionally available.

Cutting Station (with pulled out cutting plate).



The supporting plate includes a fine adjustment system that allows an adjustment of the cutting plate of +/- 0.9mm (approx. 1/32") in running direction and side to side; this allows fine-tuning of the 1mm plate during repeat jobs.

Cutting plate with fine adjustment (including 4+1mm system).



LEFT • Cutting station of the Easymatrix C/CS.

BELOW • Optional quick lock chase with cutting die and small format adapter bar:

The quick lock chase option is highly recommended for faster set-ups and higher repeat quality. This chase is characterized by easy locking and releasing of the cutting die through a spring system. To protect the patching sheet the machine is also equipped with a cover plate.



Highlights of the Cutting Table:

- Pneumatic lift for die-chase
- Fine adjustment of cutting plate in all directions
- Motorized cutting pressure adjustment via touch-screen
- The Quick Lock Chase (option) with fixed makeready plate has the diagonal hole pattern. Other hole patterns are available on request
- Adapter bars can be used to work with smaller dies
- The Register system in the cutting station allows for repeatable quality independent of chain stretch
- Sheet monitoring sensor between cutting and stripping station
- Tool compatibility: Your Heidelberg representative will be happy to check if your existing tools will work with the Easymatrix; adapter bars for smaller formats are readily available (see top right)
- Center-line based system



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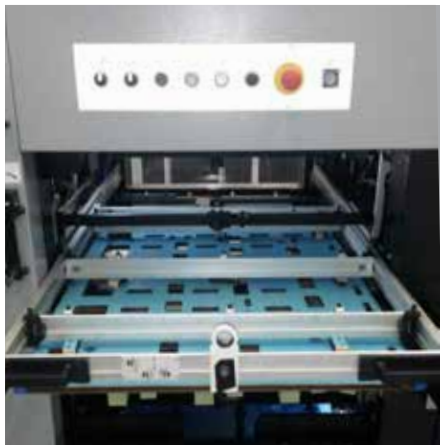
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Stripping Station.

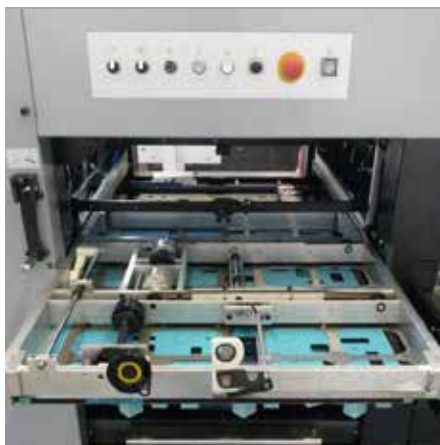
Easymatrix 106 CS.

In the stripping station, the inner waste pieces are removed from the sheet and, depending on the layout, the side and rear trim can be removed as well.



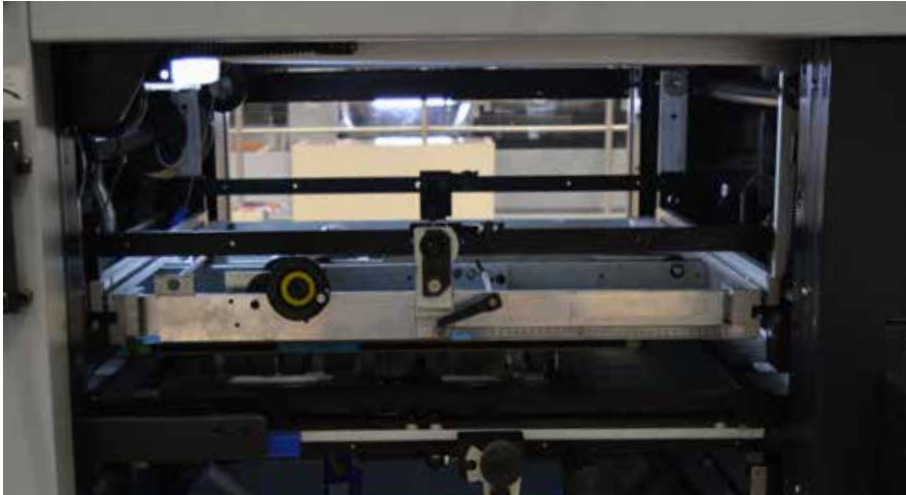
There are three frames integrated in this station; one for the upper stripping tool, one for the central stripping board and one for the lower stripping pins.

Two designs are available for the upper stripping tool: the standard frame allows the use of universal tools (pins) or dedicated tools, while the quick lock frame is specifically designed to work with dedicated tools. Both frames can be used with the same machine.



The upper frame can be lifted to create a gap between the stripping board and the upper pins to allow easy access for the operator as required.

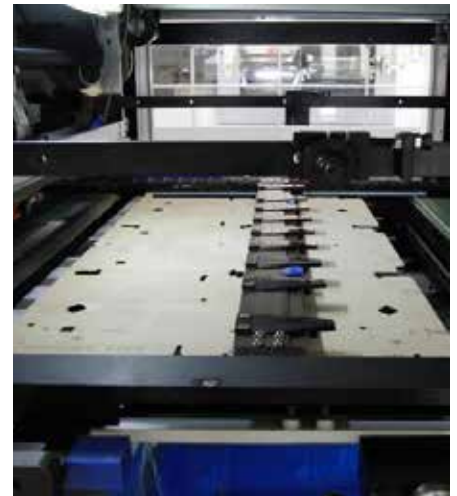
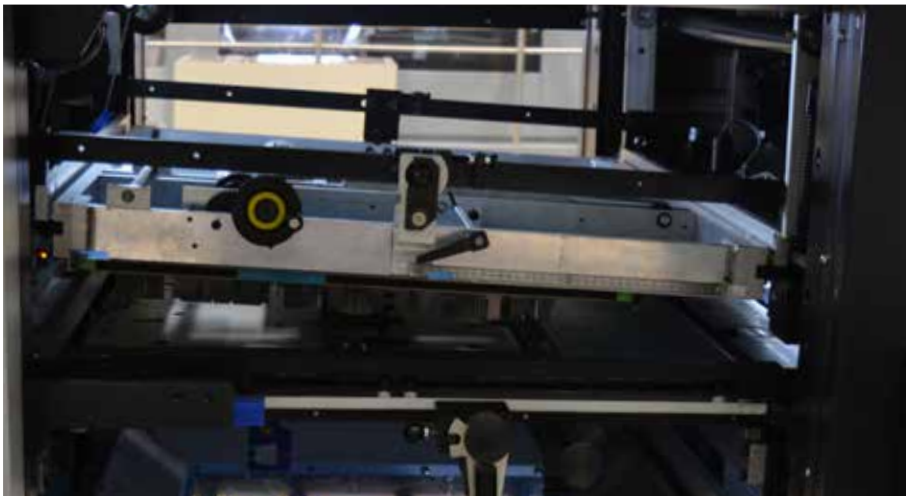
Stripping Station with standard frame (above) and optional quick-lock frame (bottom).



TOP LEFT • Stripping station with frame in working position.

BOTTOM LEFT • Stripping station with frame lifted.

BELOW • Stripping board mounting: The stripping board is mounted with a quick lock system for easy set up. If required, the lower frame can be set with lower stripping pins.



Highlights of the Stripping Station:

- Lift for upper tool
- Tool-mounting in frames; optional quick-lock frame for upper stripping tool
- Stripping board frame with quick-lock device
- Sheet monitoring sensor between stripping station and delivery
- Illuminated from inside
- Optional pre-makeready table allows for set-up of the stripping tools for the next job without interrupting production
- Center-line based system



Customizable Services:

Flexibility to Choose What You Need

- Choose from 36 different service modules with the flexibility to select individual services, standardized bundles, or a completely customized project

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Delivery.

Easymatrix 106 C/CS.

The die-cut and stripped sheets are transported to the delivery, which is center-line based. The delivery features a manual non-stop rake for continuous operation.



The delivery features side-joggers and adjustable air bars to help create a neat pile. The rear edge of the sheet is controlled via a sheet braking brush that is adjustable from outside the machine.

During production, the operator can remove a test sheet for quality control from the delivery sheet pile. A pneumatic flap supports the process of pulling a sample sheet.



TOP: Full view of the delivery of Easymatrix 106.

BOTTOM: View of the delivery with side joggers and non-stop rake.



TOP LEFT • Tape inserter and adjustment for side jogger: A tape inserter (optional) is available for the Easymatrix. This allows batches of product to be counted. The tape inserter is mounted on the drive side of the machine.

BOTTOM LEFT • Delivery with non-stop rake ready for insertion.

BELOW • Hand wheel for sheet length adjustment and side jogger.



Highlights of the Delivery:

- Non-stop delivery with rake
- Air blowers help to ensure that the sheets drop on the pile quickly and smoothly and keep the sheet flat. The air pressure is adjustable and the blower position can be changed
- Side joggers ensure a straight line pile. For easy presets, the joggers feature a scale
- The length adjustment can be positioned with a hand wheel that includes position indicators for easy set-up of repeat jobs
- A WBAD (whole body access detection) stops the machine in case that any of the light barriers are broken
- Optional tape inserter

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- Performance Plus – a fully customized plan built by Heidelberg experts, funded by savings generated through your higher performance

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Machine Control.

Easymatrix 106 C/CS.

The Easymatrix 106 is controlled via an intuitive touch screen. Eight easy accessible screens allow for a fast set-up and simple operation. At the touch screen, the operator can select, for instance, the active front lays and the amount of sheets to be processed. The screen also provides information about the maintenance intervals and displays error messages. Last but not least, the cutting pressure is adjusted from here as well.

Additional control panels at the feeder, cutting and stripping station as well as the delivery make the Easymatrix very efficient to run.



The touch screen is located at the feeder and can be angled for better visibility across the operator platform. The menu bar on the left of the screen is the operator menu and makes it easy to change from one screen to another. The Easymatrix is a machine that is quick to learn and easy to run.

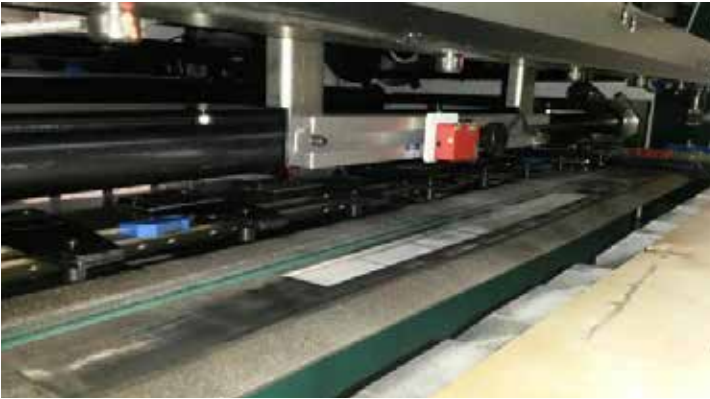


TOP: Touchscreen showing operating status.

BOTTOM: Feeder with integrated touch screen.



TOP LEFT • Sheet monitoring after cutting station. There are two sensors to check the sheet after the cutting station and one after the stripping station to ensure the sheet stays intact as it travels through the machine. Additionally, a sensor after the delivery station identifies overshooting sheets.



BOTTOM LEFT • Sheet monitoring after the stripping station.

Machine Control:

- Local control panels for convenient operation at all stations
- 10.4" touch-screen with:
 - Indication of operating status, including running speed and cutting pressure
 - Number of sheets processed
 - Maintenance information
 - Selection of front lays
 - Motorized adjustment of cutting pressure

Additional Standard Features:

- 7 gripper bars with 9 gripper fingers each
- Central lubrication system
- Automatic chain lubrication
- Oil cooling device
- Mitsubishi PLC
- Overload protection
- Operator platform
- Several scales for easy presetting:
 - Colored scale at feeder for easy loading (see top right)
 - Scale at suction head setting (see page 8)
 - Scale at side lay (see middle right)
 - Scale at delivery side jogger (see bottom right)



Scales at feeder and delivery for easy presetting.

More than just simple repair. **Heidelberg Service & Support.**

You have to keep your machines running to be successful in today's demanding business environment. You require the right combination of service, parts, and consumables to support your needs around the clock.

With the largest service force coverage in the industry, Heidelberg's SystemService Organization has what it takes to help you stay on top of your production capabilities – wherever you are, whatever your business demands.

At Heidelberg, service means more than just simple repair. From trouble-shooting to workflow optimization, and from maintenance to customized training, Heidelberg SystemService is your trusted service partner. With an industry leading fulfillment rate, we ensure you can have 97% of our Original Heidelberg Parts inventory to you within 24 hours. Our Americas Logistics Center in Indianapolis enables fast response times.

It's not just about servicing your machine; it is about improving your business.

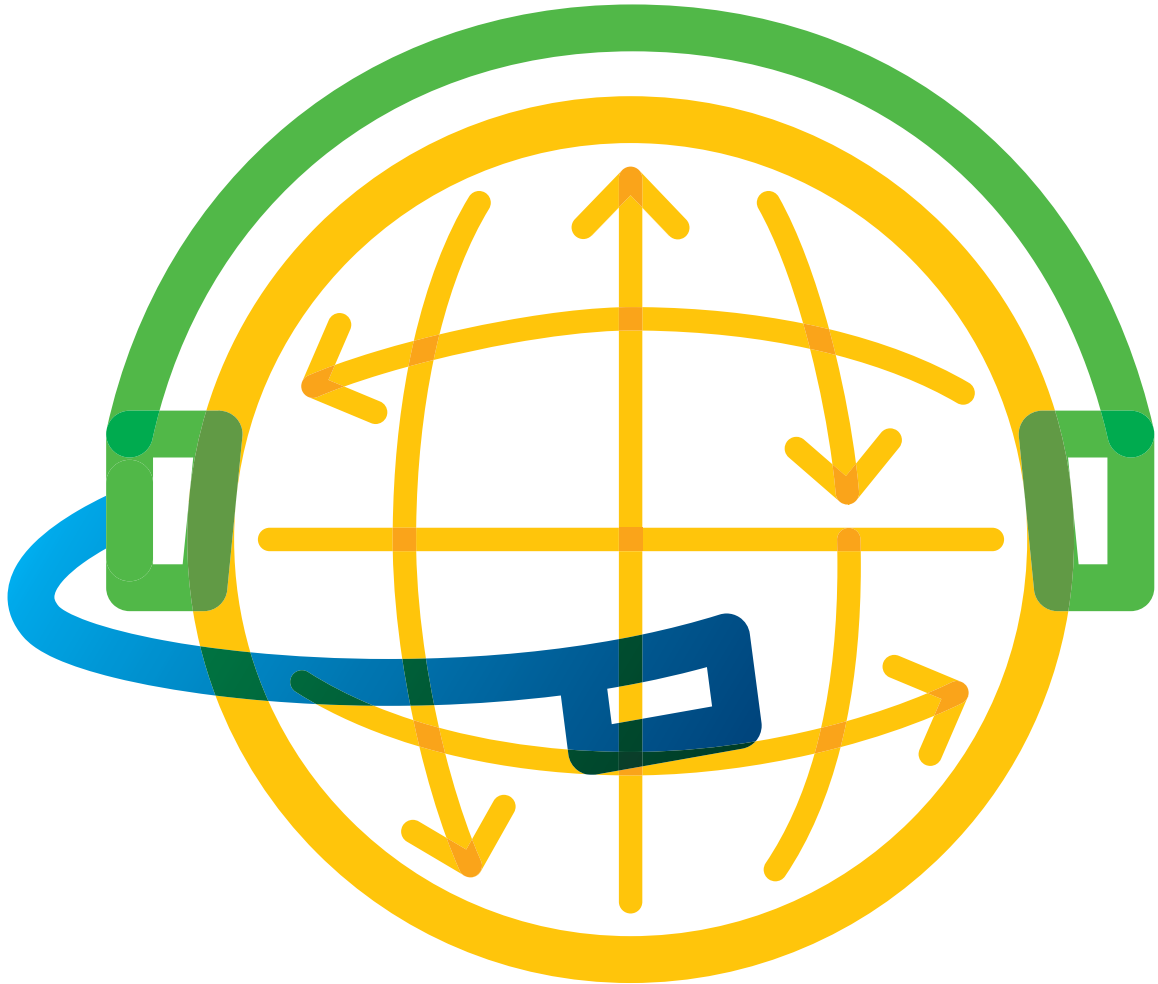
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Partnership between Heidelberg & Masterwork: Successful Start – First Installations.

- Heidelberg offers packaging printers expanded portfolio of die cutters and folding carton gluing machines
- Customers benefit from high-quality machines with attractive price-performance ratio
- Customers have same contacts as before, as Heidelberg provides sales and service

The strategic partnership between Heidelberg Druckmaschinen AG (Heidelberg) and Chinese manufacturer Masterwork Machinery Co. (MK) in the postpress sector for packaging printing has had a successful start. Heidelberg is using its global sales network to sell die cutters and folder gluers produced by Masterwork and additional machines for packaging production. It is also providing service support.

In just six months, over ten machines have been shipped to customers, primarily in Europe, reflecting the partnership's success. The aim is to continuously increase the volume of business by progressively expanding the product portfolio.

“By using MK products, we can meet the specific demands of our customers on the packaging market. They need the best machines for their individual requirements so as to ensure efficient and cost-effective folding carton production,” explains Harald Weimer, member of the Heidelberg Management Board responsible for global sales. “We offer customers what they need, whether from Heidelberg or a partner. In MK, we’ve found a partner that has impressed us with the quality of its production and innovative research and development. It is a partnership that more than meets our high expectations.”

Customers look for cost-effective and efficient production

More than sixty Promatrix 106 CS and Easymatrix 106 CS die cutters have already been sold. Both die cutters offer an excellent price-performance ratio and are aimed at customers with small and medium production volumes.

These machines are also highly attractive to customers in the commercial sector. The Promatrix 106 CS has a speed of 8,000 sheets per hour, while the Easymatrix 106 CS runs at 7,700 sheets per hour.

The first purchaser of the Promatrix 106 CS was Polish print shop Arka-Druk. It has a workforce of 80 employees, who supply customers throughout the country with commercial jobs but also increasingly offer them packaging for foodstuffs and pharmaceuticals. “The Promatrix has proven its worth in our production operations. We’re so satisfied, we purchased a MK 1060 ST hotfoiling machine which has just been installed by a team from MK and Heidelberg. As a result, we can now offer high-finish packaging,” explains owner Artur Bach.

In the UK, the first Promatrix 106 CS was shipped at the end of July to Zenith Print & Packaging, a print shop in Treforest, north of Cardiff, where it will replace two older die cutters. “We expect the new die cutter to deliver much shorter makeready times and greater productivity,” explains Managing Director Ken Bell. The company is also looking to harness the enhanced quality to increase its competitiveness. Zenith is renowned for high-quality packaging for coin collectors and packaging for the gift, cosmetic, pharmaceutical and food industries. Its 63 employees have already received countless awards, including one for exports, and its products are sold on five continents and in over 60 countries.

Heidelberg Poland has sold not just one but two Easymatrix 106 CS die cutters that will be installed shortly. Piotr Krzych, president of Szczecin-based print shop COMgraph expects top quality and durability from the new die cutter. Half of production by the just under 100 employees is for commercial jobs for the domestic market, while the other half is made up of packaging for export.

Economic aspects were the main factor in the investment decision by Drukarnia WL Leszek Wojtczuk. “This is our second die cutter from an Asian manufacturer. We’ve been using the first one for nine years and hope the Easymatrix will be even better,” says owner Leszek Wojtczuk. His company’s workforce of more than 65 employees mainly produce cosmetic and food packaging, with 85 percent going to customers in Poland and the remainder being exported.

Continuous portfolio expansion

The partnership between MK and Heidelberg aims to satisfy the growing demand for innovative machines for postpress in the packaging sector. The right products and technologies, comprehensive service, and a rapid supply of spare parts are key. As well as the Promatrix and Easymatrix, the future will also see MK machines that feature special modules such as offline inspection, hot foil embossing, and blanking.



The Easymatrix 106 CS die cutter is an entry-level machine for packaging and commercial printers looking to keep the entire value-added chain in-house.



The new MK Diana Smart folding carton gluing machine was also unveiled at the Packaging Days. It is ideal for short, medium, and long runs.



The MK Promatrix 106 CS was the focal point of the last Packaging Days event at the Wiesloch-Walldorf site. The die cutter is aimed at packaging printers in emerging economies and industrialized markets.

MK has a workforce of over 800 employees in Tianjin (China) and is the leading die cutter manufacturer in the world. The global Heidelberg sales team works closely with product management at Masterwork to develop products geared to the varying requirements of industrialized countries and emerging markets. Customers benefit from an extended portfolio and rapid service. “We’re delighted to be working with Heidelberg and, in so doing, gaining access to markets throughout the world, which we couldn’t have achieved by ourselves,” says Wells Fu, international sales manager at MK.

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Publishing Information

Printed in: 06/2016
Photographs: Heidelberger Druckmaschinen AG
Printing: Linoprint CP
Fonts: Heidelberg Antiqua Ml, Heidelberg Gothic Ml
Printed in United States

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